

Technical Specification

Sensor Unit

Operating Principle	NDIR gas filter correlation
Span	0 to 3000ppm (CO, NO, SO <sub>2</sub> ) 0 to 25% (CO <sub>2</sub> , H <sub>2</sub> O)
Certified Ranges	0-500ppm, 0-1000ppm for CO,NO & SO <sub>2</sub> to EN15267
Response Time	<200secs
Accuracy	+/-2ppm or +/-2% of span
Resolution	1ppm
Calibration	zero - automatic every 24 hours span - manually on demand
Probe Length	1m , 2m and 2.2m (NEW low weight 1m)
EMC	EN50270:2006,EN61000-3-2+A1&A2:2009,EN61000-3-3:2008
Low Voltage	61010-1 (Edition 3)
Analogue Ouput	5 x 4 to 20mA isolated, 500Ω load, fully configurable from keypad.
Logic Ouput	5 x volt-free SPCO contacts, 50V, 1A max, configurable as alarms 1 x volt-free SPCO contact, 50V, 1A max, for data valid
Serial Output	RS485 modbus configured
DDU display	32-character alpha-numeric back lit LCD
Keypad	4-key soft-touch entry
Construction	probe - 316L stainless steel Head & DDU - Powder coated aluminium (IP66)
Ambient Temperature	-20 to +50°C Certified -20 to +55°C On request
Flue Gas Temperature	up to 300°C (standard probe) up to 400°C (high-temperature probe)
Power Requirements	24V DC @ 15A
Compressed Air Requirements	dry & oil free, 20 litre/min @ 4bar for calibration and purging; 2 litre/min @ 4bar normal operation

Options

Dust Sheild	For applications with over 400mg of constant dust loading
Power Supply	110/220VAC , 50Hz +/- 10%, 400VA to 24V DC @ 15A

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Distributor

CODEL  
Monitoring Solutions

40 Series Gas Analyser

CO, NO<sub>x</sub>, SO<sub>2</sub>, HCl, CH<sub>4</sub>, CO<sub>2</sub> & H<sub>2</sub>O



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Regular  
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Single or Multi-species infrared absorption analyser

In-situ stainless steel probe measurement

Gas temperature and pressure sensors, on-board normalisation

Export of data to SCADA, DCS and Data Acquisition System

Analogue and serial outputs

Certified to EN15267

ISO 9001:2008

Quality Certification

Monitoring Solutions



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In-situ low cost, low maintenance analyser for continuous process and emissions monitoring providing accurate and reliable measurements

The GCEM40 Series can be configured with different probe sizes to suit difficult applications

Multiple probe

The GCEM40 series is the latest generation of CODEL's world renowned in-situ monitors. Our development, knowledge and practical experience have been utilised to produce this advanced technology gas analyser which gives complete flexibility of use on process or emissions applications whilst delivering superb accuracy and repeatability at a very competitive price.

The analyser uses a field proven in-situ 316 stainless steel probe designed for the harshest stack conditions to measure directly in the flue stream. The design of the probe enables accurate measurements to be made even in very high dust level processes exceeding several gram/m3.

All models are fitted with a probe mounted temperature sensor. Pressure, CO<sub>2</sub> and H<sub>2</sub>O can be measured as an additional option to provide fully normalised data in mg/Nm3.

Designed for use primarily on combustion processes, the GCEM40 series measures key pollutants such as CO, NO, NO<sub>2</sub>, NO<sub>x</sub>, SO<sub>2</sub>, CH<sub>4</sub>, CO<sub>2</sub> and H<sub>2</sub>O using an infra-red spectroscopy to ensure that there is no cross sensitivity from other contaminants in the gas stream.

**"New"** low-weight probe design and developed to be installed in a standard 4" ANSI flange port



Suitable for a wide range of process applications and emission monitoring

The GCEM40 Series TUV is suitable for a wide range of process and application where there is a requirement for gas monitoring.

- Large Coal Fired Power Plants
- Combustion Processes and control
- FGD
- Small Process Boilers



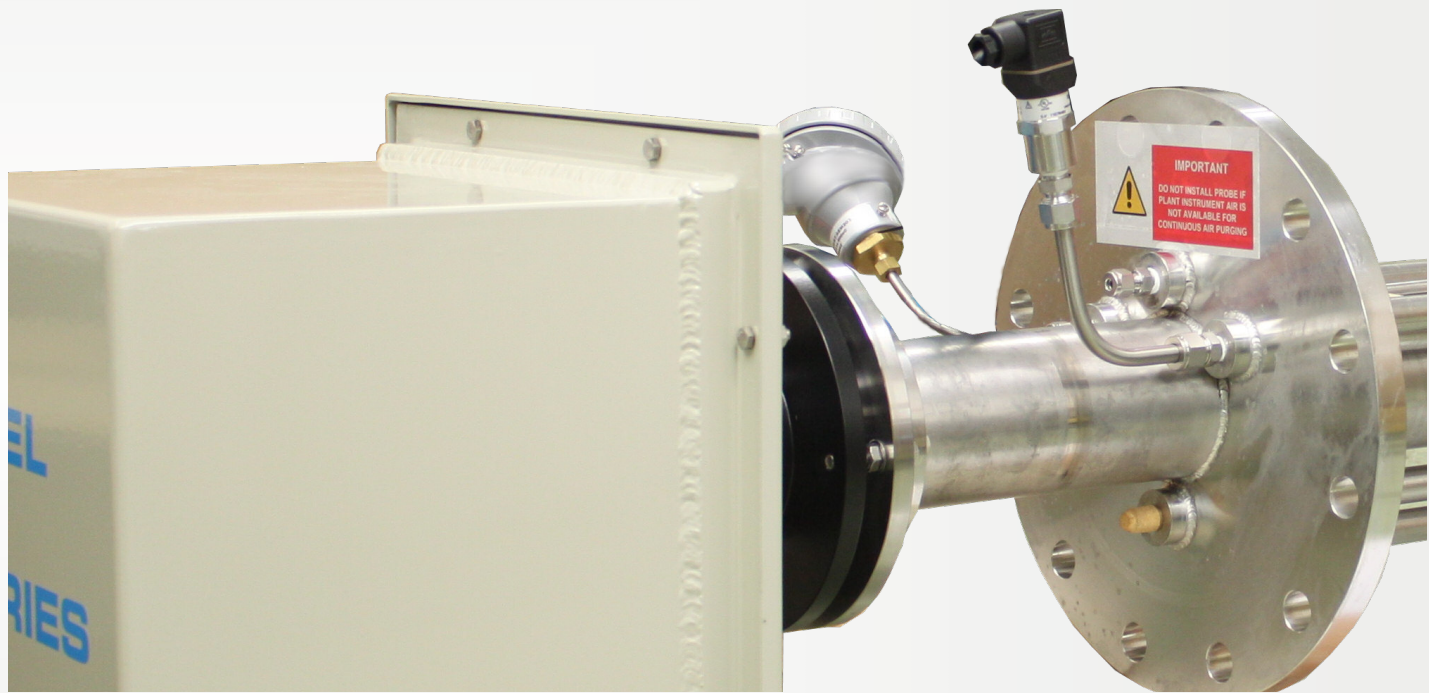
Input & Output

- Data can be exported to SCADA, DCS and Data Acquisition Systems
- 4-20mA current outputs as standard
- Volt-Free SPCO contact outputs
- 4-20mA Input for oxygen
- Volt free logic input for plant status or remote calibration initiation
- RS-485 Bidirectional Modbus



The GCEM40 series analysers can be configured in either single or multi-gas mode to give operators a full range of options. Fully automated zero and span calibrations are performed using clean dry compressed air and protocol gas mixtures to provide long-term accuracy along with minimal maintenance requirements.

Remotely mounted pneumatics in a panel allow zero air to be injected automatically to verify the zero calibration as well as clean and protect the filters on the probe. Span gas can be injected manually to verify the analyser response.



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This product can be GSM enabled allowing online remote diagnostic information for technical support.